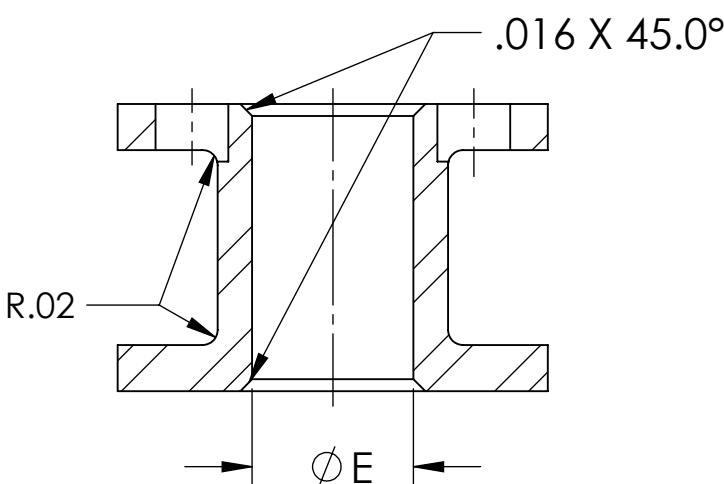


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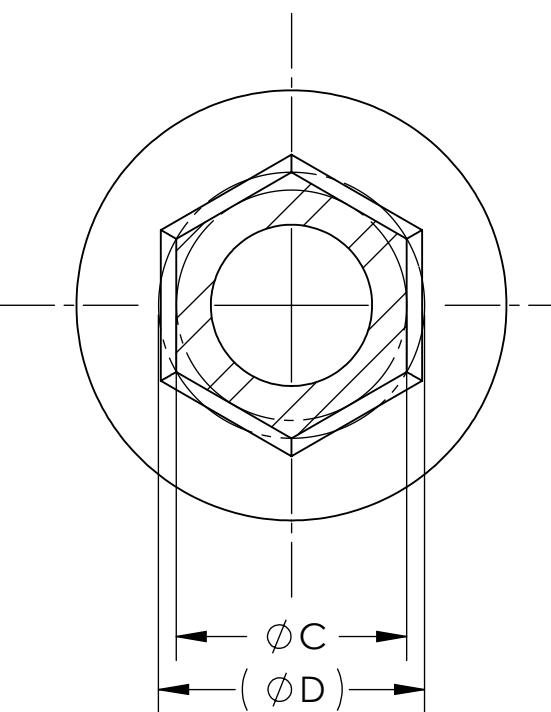
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR2		N/C
N/C	INITIAL RELEASE	01/13/10	P. BRAVO
A	INCORPORATED ECN 06817	09/28/21	J. GARDINER

NOTES:

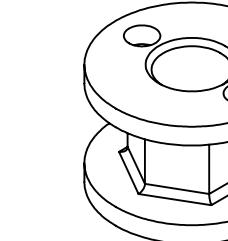
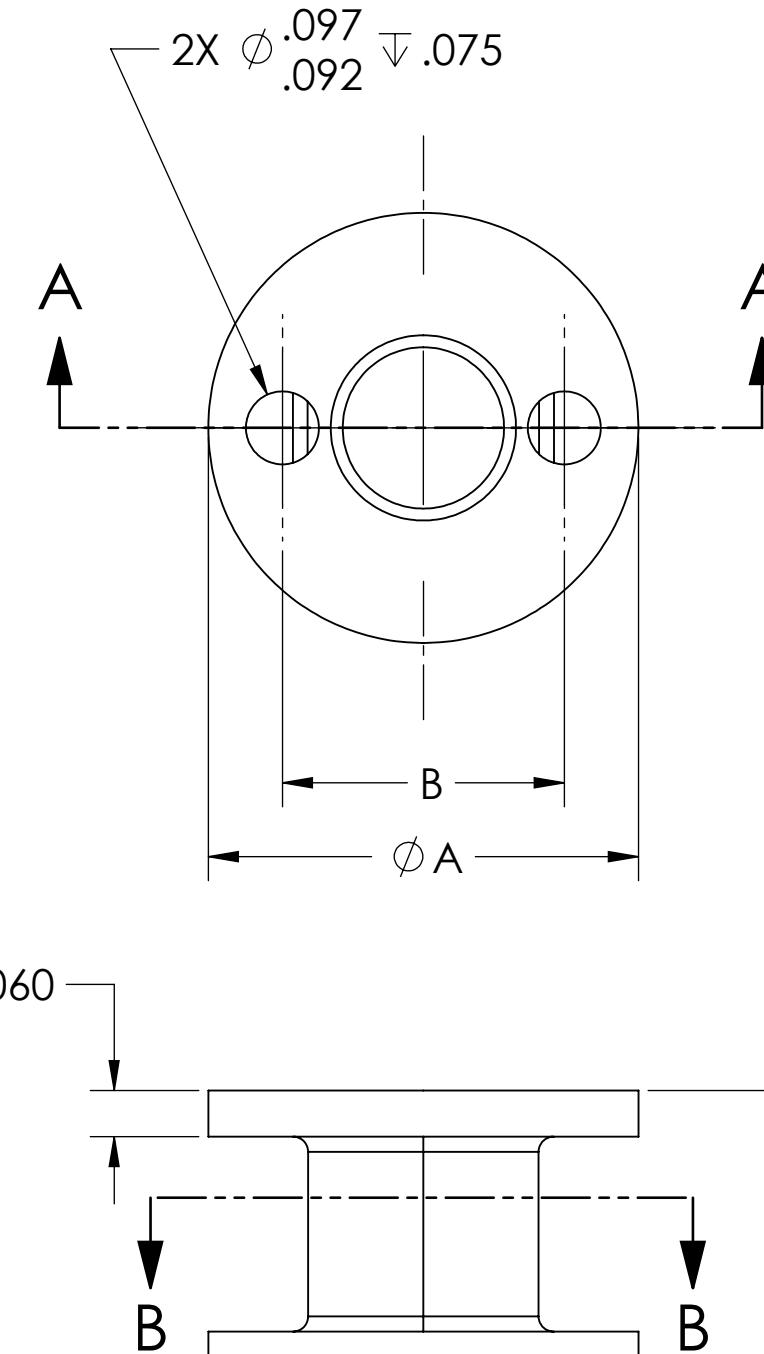
1. MATERIAL: 303 SERIES STAINLESS STEEL IAW AMS-5640 TYPE 1
2. FINISH: PASSIVATE IAW MPP-172 SECTION 6.1
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120



SECTION A-A



SECTION B-B



647.8510
647.8511 SHOWN
647.8512

PART #	SIZE	Ø A +.000 -.010	B	Ø C	Ø D	Ø E	L
647.8510	3	.560	.367	.30	.35	.210	.283
647.8511	3	.560	.367	.30	.35	.210	.374
647.8512	5	.685	.487	.41	.48	.322	.283

NEXT ASSY (S)	ORIGINAL DATE (MO-DA-YR) 01/13/10	CHECKER	DART AEROSPACE 3030 ENTERPRISE CT., SUITE A VISTA, CA, 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dba DART AEROSPACE
	DRAWN BY J.JACKSON	D.BARKER	
	DRAWING APPROVAL P. BRAVO 01/13/10	CONTRACT No.	
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		
SIZE	CAGE CODE	DWG. NO.	
B	07MZ6	647.8500	
SCALE	REV.		
NONE	A		
SHEET 1 OF 1			